



Roll covers
for paper industry



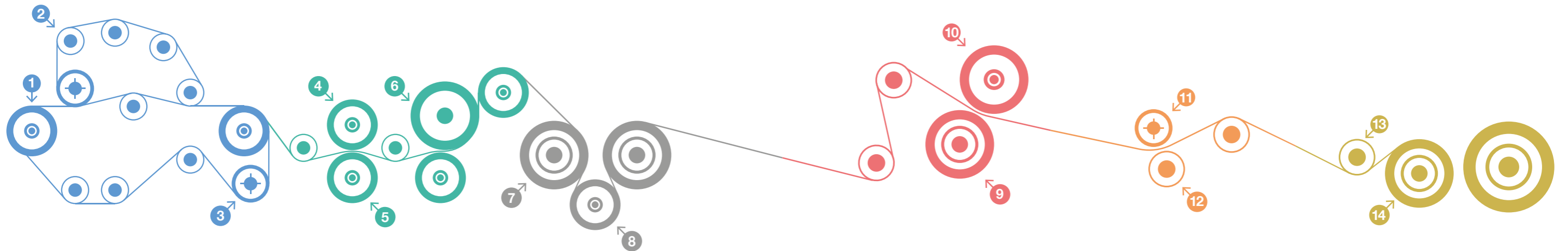
ABOUT US

Tecno Caucho Rolls & Covers is the Spanish company with the largest production capabilities for rolls and sleeves, covered with **rubber**, **polyurethane**, **composites**, **HVOF** thermal spraying and **plasma** spraying APS.

Nowadays, our eagerness to constantly improve stand out us through our **strong R&D investment**, which is why our rolls, presses and technical component offer encompasses all the industrial materials. That gives us the ability to be able to offer **high efficiency and high-quality solutions** to improve the productivity and functioning of the machinery and manufacturing processes of our customers.



FIND COVERS FOR EVERY POSITION



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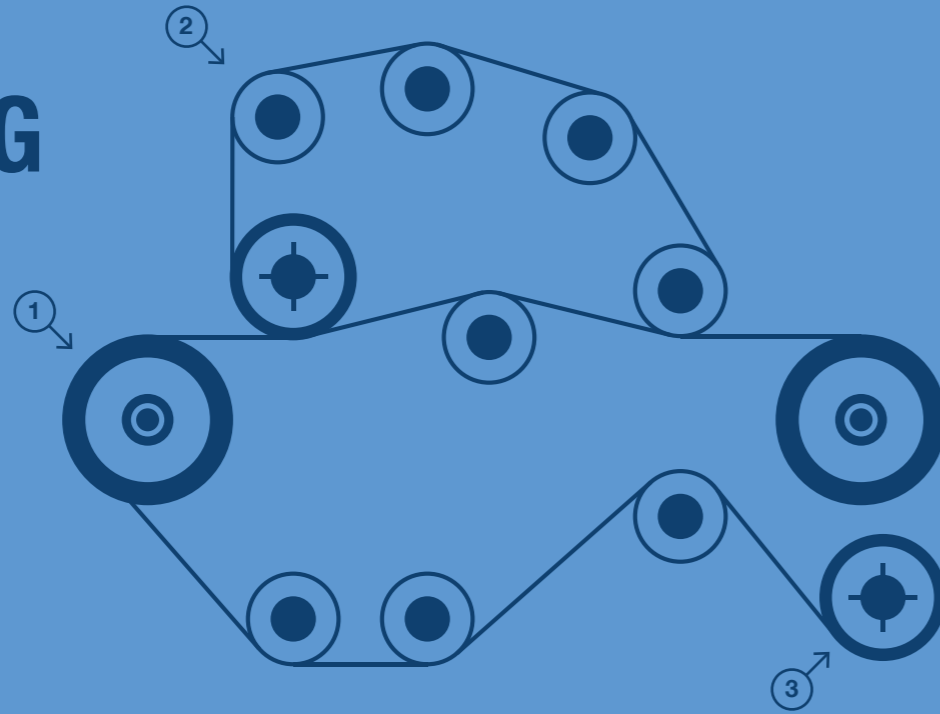
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FORMING



1 Former roll





Former rolls are responsible for collecting the pulp to start the manufacturing process. They are constantly in contact with aqueous solutions, so it is important that they have the capacity to resist corrosion and its effects for a long period of time. In addition, these solutions are usually partly composed of some chemical agents that can increase the corrosive effect on the cover and must be considered if the durability of the covers wants to be maximized.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
BLACKXTREME	Rubber	Black	88 ShD	5 - 15 mm
NANOROCK	Composite	Blue	90 ShD	10 - 15 mm

Durability			Corrosion resistance		
STANDARD 100%	BLACKXTREME 110%	NANOROCK 140%	STANDARD 100%	BLACKXTREME 140%	NANOROCK 140%

2 Guide roll





Guide rolls have the function of directing the paper line between the different sections of the manufacturing process. They must provide stability to the process to avoid at all costs any alteration in the direction of the paper line. Anti-corrosion properties are also important as at this point the pulp still lacks consistency as it is still soaked, so it is necessary to have qualities in the covers of these rolls that prevent the formation of stickies on the paper line, as well as dirt and other external agents.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
BLACKXTREME	Rubber	Black	88 ShD	5 - 15 mm
CERAGUIDE	Ceramic	Black	1300 HV	500 - 1000 µm

Durability		Corrosion resistance		Release/Anti-stickies	
STANDARD 100%	BLACKXTREME 110%	STANDARD 100%	BLACKXTREME 140%	STANDARD 100%	BLACKXTREME 120%
CERAGUIDE 200%	CERAGUIDE 170%	CERAGUIDE 170%	CERAGUIDE 140%	CERAGUIDE 140%	CERAGUIDE 140%

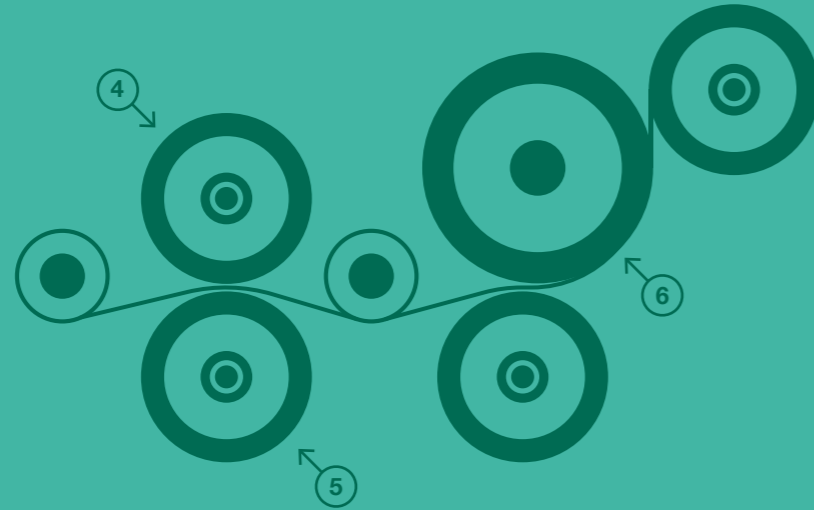
3 Drive roll

Drive rolls are those that drive the movement of the production line and set the speed of the paper line. Their most outstanding characteristic is the traction capacity that their covers must have to be able to withstand such an effort.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
DRIVEXTREME	Rubber	Black	5 - 40 P&J	15 - 25 mm

Durability		Traction Capacity	
STANDARD 100%	DRIVEXTREME 130%	STANDARD 100%	DRIVEXTREME 150%

PRESS



4 General

The main function of the presses is to give the paper greater consistency by means of pressure. For this purpose, it is very important that the covers used maintain constant dimensional stability along the entire surface of the roll, in order to press the paper uniformly along the entire paper line. Other factors are also important, such as the load capacity that the cover can withstand, as this will allow us to exert greater pressure and speed up the process, or the advantage that certain covers have in their composition as they do not need constant refrigeration for their correct operation.

	Cover Type	Colour	Hardness Range	Cover Thickness
MAXILOAD HLP * Special feature: High load	Special Compound	Brown	10 - 40 P&J	15 - 25 mm
TECTHANE * Special feature: Non cooling	Polyurethane	Yellow	4 - 40 P&J	17 - 25 mm

Durability			Dimensional stability		
STANDARD 100%	MAXILOAD HLP 120%	TECTHANE 140%	STANDARD 100%	MAXILOAD HLP 120%	TECTHANE 150%

5 Suction press

Suction presses in concrete are intended to absorb water from the paper line during pressing, so their covers have a drilled or grooved finish that greatly influences their suction capacity, among other factors. The dimensional stability of the roll cover is also important to suck water evenly throughout the paper line and thus avoid areas with higher humidity.

	Cover Type	Colour	Hardness Range	Cover Thickness
DRYFLEX	Polyurethane +	Violet	4 - 40 P&J	20 - 25 mm

Durability		Dimensional stability		Suction capacity	
STANDARD 100%	DRYFLEX 150%	STANDARD 100%	DRYFLEX 150%	STANDARD 100%	DRYFLEX 150%

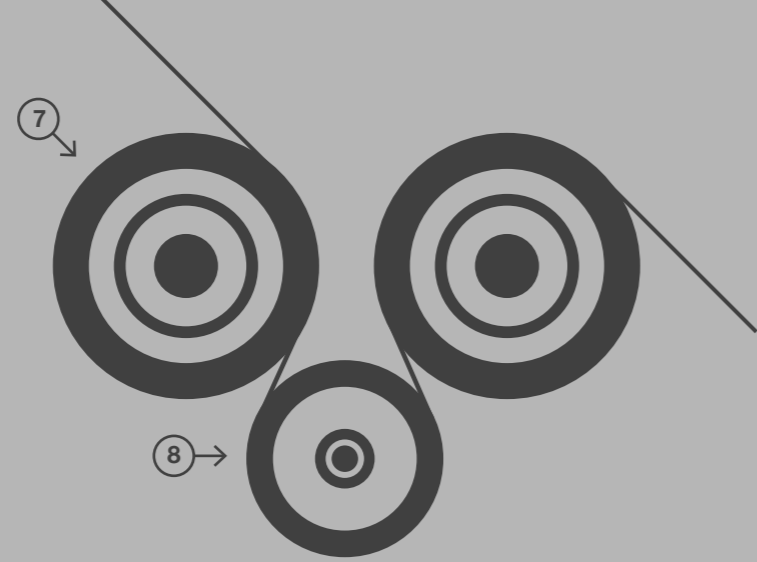
6 Central press

The central press is the position that has the most contact with the paper line during the entire pressing process. Therefore, its covers must have very good properties to provide a totally clean release of the sheet; as there is still moisture in the paper during this process, some of the material may become detached and stick to the roll if the appropriate cover is not used.

	Cover Type	Colour	Hardness Range	Cover Thickness
CERAPRESS * Special feature: TCO	Ceramic	Metallic Blue	1100 HV	1 mm





Durability		Sheet release	
STANDARD 100%	CERAPRESS 200%	STANDARD 100%	CERAPRESS 200%













DRYING



7 Dryer roll





Dryer rolls must remove practically all the water remaining on the paper, and for this purpose the most obvious characteristic that the covers of these rolls must have is a good heat transfer. The release of the sheet is also very important since this drying point is vital to prevent the material from sticking to the roll, which is avoided by using a suitable cover, as well as preventing the generation of irregularities in the paper line due to the excessive accumulation of material at a specific point forming stickies.










	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
SUPERTEM	Chromium Carbide	Metallic	1000 HV	100 - 500 µm
DURATECH * Special feature: Special top coat	Chromium Carbide +	Metallic	775 HV	100 - 500 µm

Durability			Sheet release		
 STANDARD 100%	 SUPERTEM 130%	 DURATECH 150%	 STANDARD 100%	 SUPERTEM 130%	 DURATECH 150%
Heat transfer			Anti-stickies		
 STANDARD 100%	 SUPERTEM 120%	 DURATECH 120%	 STANDARD 100%	 SUPERTEM 120%	 DURATECH 150%

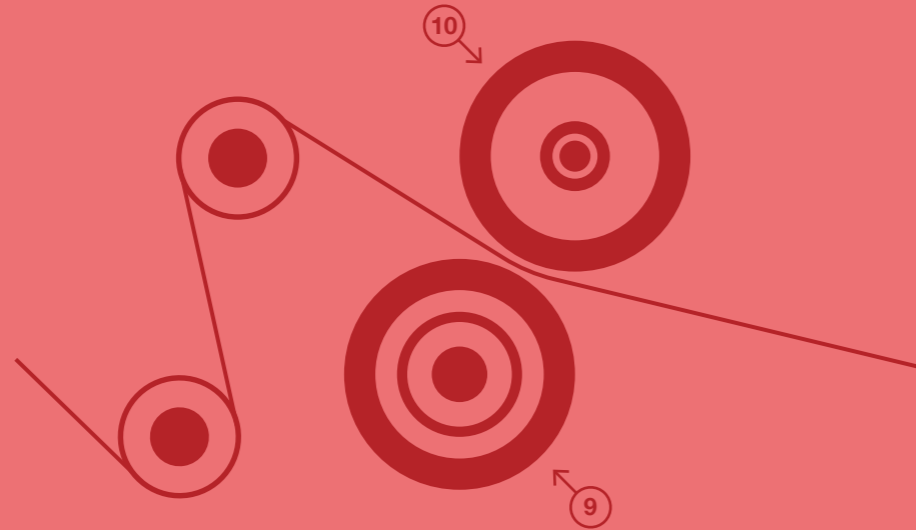
8 Guide roll

Guide rolls do not as such emit heat to dry the paper, but they participate in the process by maintaining the temperature and through their constant friction with the paper line, so their covers must also have good sheet release properties and prevent the formation of stickies.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
CROMOTECH	Chromium Carbide	Metallic	800 HV	100 - 500 µm
NOSTICK H * Special feature: Special top coat	Chromium Carbide +	Metallic	800 HV	100 - 500 µm





Durability	Sheet release	Anti-stickies
STANDARD 100% 	STANDARD 100% 	STANDARD 100% 
CROMOTECH 130% 	CROMOTECH 130% 	CROMOTECH 120% 
NOSTICK H 150% 	NOSTICK H 150% 	NOSTICK H 150% 

COATING & SIZER







10 Soft coater press







The applicator rolls oversee distributing coatings with certain additives throughout the paper line that will modify the properties of the paper, increasing its quality. The covers used in this position must offer good hardness stability over the entire surface, as well as good film transfer and good resistance to possible impacts that may occur during this process.











	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
BACKINGTOP * Special feature: Developed for backing rolls	Polyurethane +	Blue	50 - 65 P&J	20 - 25 mm
TECNOSIZE * Special feature: Non cooling	Polyurethane +	Red	10 - 60 P&J	20 - 25 mm
ELASPRESS * Special feature: Very high roughness	Rubber +	Black	10 - 60 P&J	20 - 25 mm
PH SERIES * Special feature: High temperature	Rubber	Black	10 - 60 P&J	20 - 25 mm










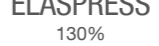


9 Hard coater press

The function of this roll position is to press the coating with the additives against the paper line, thus ensuring that the paper absorbs all its properties adequately. For this reason, the covers used must be of very high hardness, as well as offering good sheet release and film transfer.

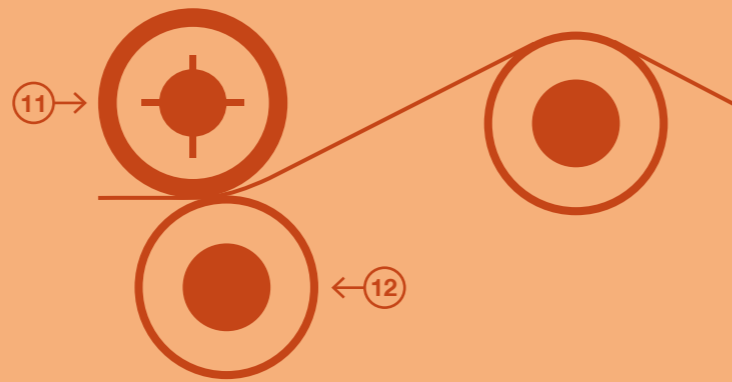
	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
CERASIZE	Ceramic	Metallic Blue	1200 HV	1 mm

Durability		Film transfer		Sheet release	
 STANDARD 100%	 CERASIZE 200%	 STANDARD 100%	 CERASIZE 150%	 STANDARD 100%	 CERASIZE 150%

Durability			Film transfer		
 STANDARD 100%	 BACKINGTOP 150%	 TECNOSIZE 150%	 STANDARD 100%	 BACKINGTOP 130%	 TECNOSIZE 130%
 ELASPRESS 140%	 PH SERIES 120%	 ELASPRESS 120%	 PH SERIES 110%		





Hardness stability		Impact strength		
STANDARD 100%		 STANDARD 100%	 BACKINGTOP 140%	 TECNOSIZE 140%
BACKINGTOP 150%				
TECNOSIZE 150%				
ELASPRESS 130%				
PH SERIES 120%				










CALENDERING









11 Hard calender

This is the hardest roll position typically used in the calendering process to apply the desired caliper and finish to the paper. The covers used must withstand high loads and very high temperatures and provide the paper with smoothness and gloss.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
TECNOHARD	Tungsten Carbide	Metallic	1300 HV	100 - 250 µm
TECNOPRESS	Tungsten Carbide	Metallic	1450 HV	100 - 250 µm













Durability		High smoothness		High temperature	
STANDARD 100%		STANDARD 100%		STANDARD 100%	
TECNOHARD 120%		TECNOHARD 130%		TECNOHARD 130%	
TECNOPRESS 150%		TECNOPRESS 130%		TECNOPRESS 130%	









High gloss		High load	
STANDARD 100%		STANDARD 100%	
TECNOHARD 120%		TECNOHARD 120%	
TECNOPRESS 140%		TECNOPRESS 140%	

12 Soft calender

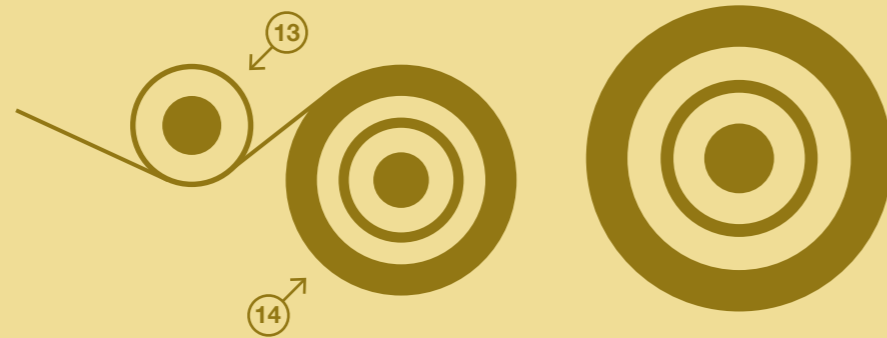
This position, although very similar in terms of functions to the previous one, has the particularity of presenting lower levels of hardness in its covers, even though these are high in comparison with other materials. In this way, they act as a safety measure, withstanding the high temperatures of the process and being able to yield slightly to high-pressure loads to preserve the integrity of the paper, giving it smoothness and gloss.

	 Cover Type	 Colour	 Hardness Range	 Cover Thickness
NANOTEC	Composite	Blue	88 - 93 ShD	12 - 16 mm
NANOTEC HT	Composite HT	Silver	88 - 93 ShD	12 - 16 mm
NANOTEC HG	Composite HG	Blue	88 - 93 ShD	12 - 16 mm

Durability		High smoothness		High temperature	
STANDARD 100%		STANDARD 100%		STANDARD 100%	
NANOTEC 120%		NANOTEC 130%		NANOTEC 120%	
NANOTEC HT 140%		NANOTEC HT 130%		NANOTEC HT 140%	
NANOTEC HG 120%		NANOTEC HG 140%		NANOTEC HG 120%	

High gloss		High load	
STANDARD 100%		STANDARD 100%	
NANOTEC 120%		NANOTEC 120%	
NANOTEC HT 130%		NANOTEC HT 140%	
NANOTEC HG 140%		NANOTEC HG 120%	

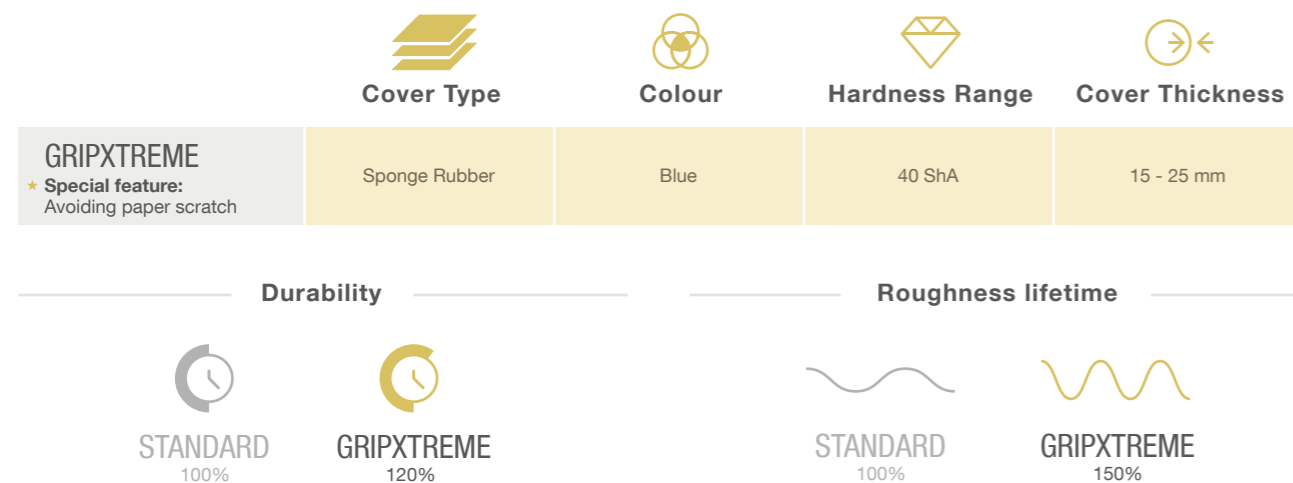
WINDING & REELING



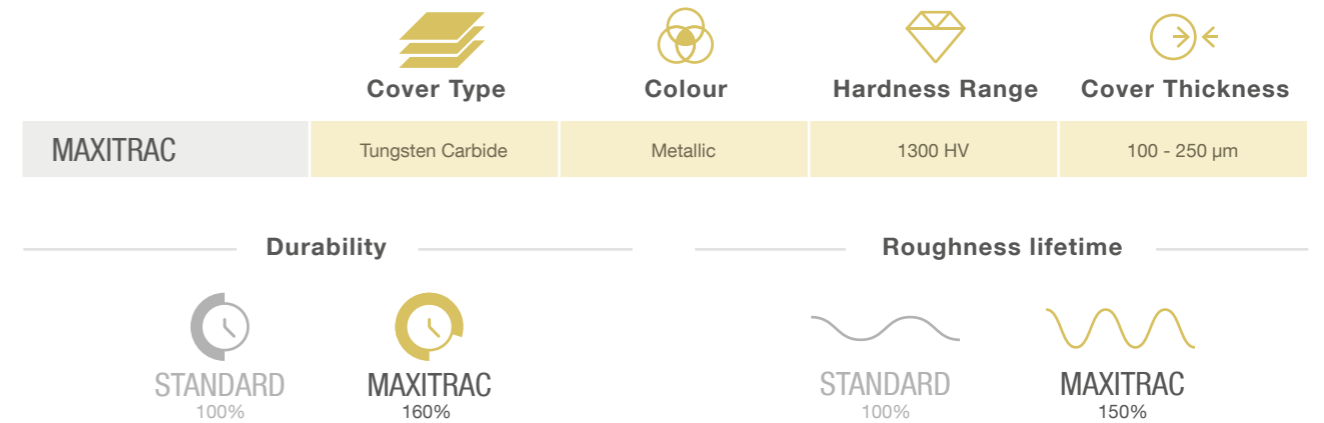
13 Reel drum

Reel drum rolls are responsible for collecting the paper once the manufacturing process has been completed and supplying it correctly to the reel spool to form a reel of paper. For this purpose, they must have a certain roughness in their covers that allows the paper to be gripped well, avoiding possible breaks in the paper line. They must also offer good resistance to wear.

13.a Paper reel drum

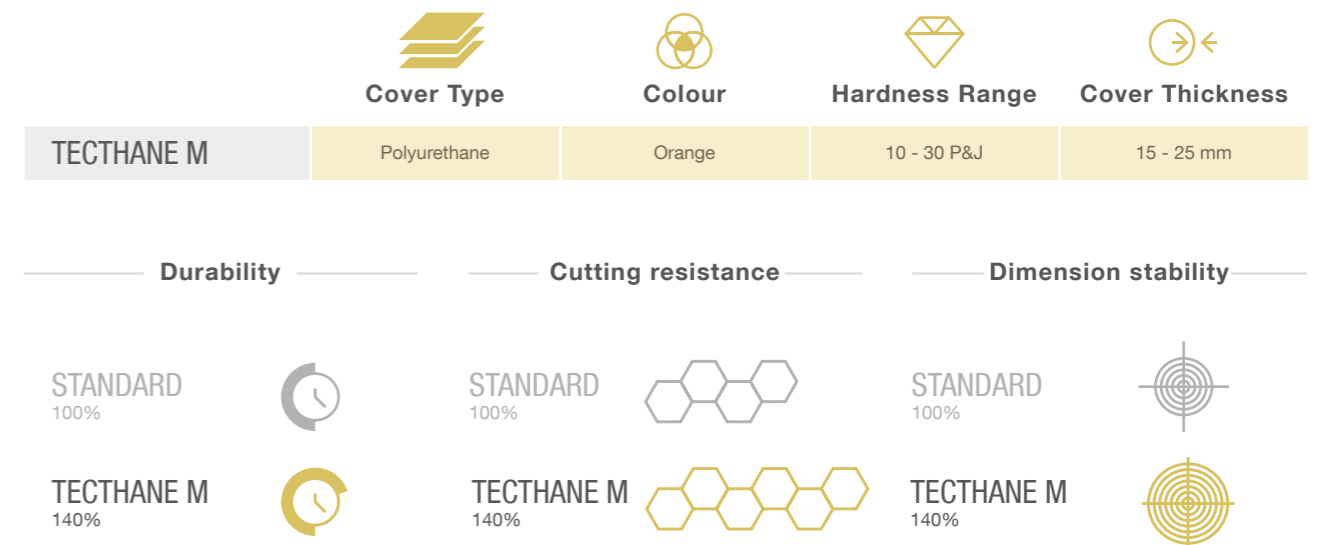


13.b Board reel drum



14 Reel spool

These rolls are the ones on which the paper reel is generated once the process is finished, transferring the paper and avoiding the formation of bubbles. Their covers must offer good dimensional stability and be cut-resistant.



WHY CHOOSE US?

At Tecno Caucho Rolls & Covers we offer a **complete and safe service** thanks to our extensive **knowledge of the sector**. We **manage the complete process** by taking care of the transport, covering, finishing and maintenance services required for each roll.

In addition, our **60 years of experience** allow us to provide **specific advice for each roll** in order to **solve problems** and avoid possible future inconveniences in the durability and rolls operation.

Thanks to this, we offer **customized solutions** for each roll that allow us to **decrease TCO**, **avoiding unexpected shutdowns** and assuring **quality and fast delivery times**.

RANGE OF SERVICES

Roll covering

- Rubber.
- Polyurethane.
- Composites.
- HVOF thermal spraying.
- Plasma thermal spraying (APS).

Surface finishing

- Turning.
- Drilling.
- Grooving.
- Super Finish.
- 3D Grinding.
- Laser Engraving.

Construction of complete rolls

Maintenance




- Roll repair.
- Recharging and adjustment of shafts.
- Non-destructive testing with magnetic particles, dye penetrant liquids, ultrasound and thermography.
- Maintenance of suction presses.
- Maintenance of Crown Control Rolls (CCR).
- Dynamic balancing.
- Vibration analysis.


Advising and optimization

- Press sections.
- Calender and multicalender.
- Troubleshooting and production efficiency.





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